

# APPROVAL SHEET

MESSRS	
BRAND	Cibl�nergie
PRODUCT	3.0V LITHIUM-MANGANESE BUTTON CELL
MODEL	CR2477(1000mAh)
PREPARED BY	PASION HE
APPROVED BY	ZHANG XUE HUI
DATE	JAN. 18, 2006

## 1. 【SCOPE】

This specification applies to the following 3.0v lithium button cell CR2477

## 2. 【RATINGS】

TABLE I :

ITEM		UNIT	SPECIFICATIONS	CONDITIONS
Nominal voltage		V	3.0	Standard discharge
Nominal capacity		mAh	1000	Standard discharge
Instantaneous short-circuit current		mA	$\geq 250$	Time $\leq 0.5$ second
Off-load voltage		V	$\geq 3.30$	
Storage temperature		°C	0~35	
Standard weight		g	9.9	Unit cell
Service output	Initial	Standard	1065 h	Continuous discharge with load 3k $\Omega$ , till 2.0v end-voltage at 20~25°C
	After 12 months storage	Standard	1005 h	

TABLE II :

ITEM	CONDITIONS	CHARACTERISTICS	
Thermal durability	Kept for 20 days at 60°C $\pm$ 3°C, then continuously discharge with 3k $\Omega$ load till 2.0v end-voltage	Standard	1005 h
Self-discharge rate	Stored for 12 months at normal temperature and humidity	$\leq 5\%$	

## 3. 【PERFORMANCE AND TEST METHODS】

Unless otherwise stated, all the testing is carried out under the condition: environmental temperature, 20°C~25°C; environmental humidity, 65 $\pm$ 20%. Please refer to Table III

## 4. 【SUGGESTIONS AND CAUTIONS】

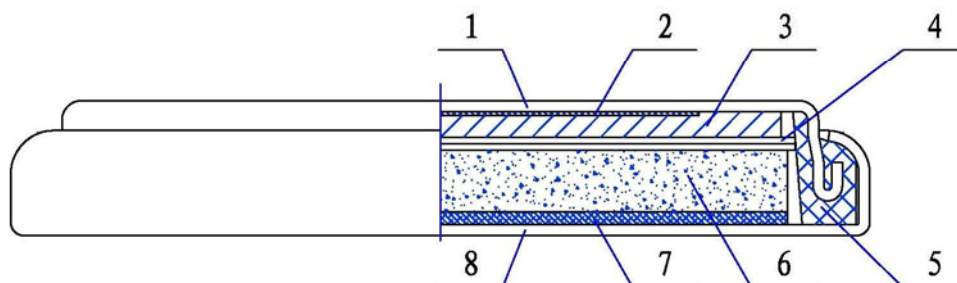
- 4.1 Install batteries correctly.
- 4.2 Ensure the contact points to be clean and conductive.
- 4.3 Do not mix different types, different brands batteries to serve together.
- 4.4 Do not heat, recharge the batteries.
- 4.5 Do not dispose of the batteries in fire.
- 4.6 Keep away from the small children, if swallowed promptly see doctor.
- 4.7 Pay attention to the producing date.

TABLE III:

No	ITEM	TEST METHODS	STANDARD	
			Parameter	Value
1	Dimensions	Using vernier caliper (accuracy $\geq 0.02$ ) while avoiding short-circuit	Diameter	24.5 (-0.20) mm
			Height	7.7 (-0.20) mm
2	Off-load voltage	Using multimeter (accuracy $\geq 0.25\%$ ) internal resistance $\geq 1M\Omega$	$\geq 3.30v$	
3	Instantaneous short-circuit current	Time of short-circuit should be less than 0.5 second and avoid repeated test within half an hour	$\geq 250$ mA	
4	Appearance	Eyeballing	Bright, clean, no rust, no leakage, And no flaw	
5	Capacity	Continuously discharge for 8 hours with load $3k\Omega$ , temperature at $20\sim 25^{\circ}C$ , humidity at $65 \pm 20\%$ till 2.0v end-voltage (for fresh battery only: within 3 months )	$\geq 1065$ h	
6	Vibration test	Put battery on the platform of the vibrations machine, start the machine and adjust the frequency form 10 times per minute to 15 times per minute. keep it running for an hour	Characteristics keep stability	
7	Leakage at high temperature	Stored under temperature ( $60^{\circ}C$ ) for 30 days	No leakage allowed	
8	Over discharge Test	After 2.0v end-voltage, continuously discharged for 5 hours	No leakage allowed	

## 5. 【CUTAWAY DIAGRAM OF 3.0V LITHIUM MANGANESE DIOXIDE BUTTON CELL】

Cutaway Diagram of 3.0V Lithium Manganese Dioxide Button Cell



- |                 |                             |                              |               |
|-----------------|-----------------------------|------------------------------|---------------|
| 1、Cathode Shell | 2、Cathode collector net     | 3、Cathode (slice of lithium) | 4、Septum      |
| 5、Gasket        | 6、Anode( MnO <sub>2</sub> ) | 7、Anode collector net        | 8、Anode shell |

## 6. 【DISCHARGE CHARACTERISTICS】

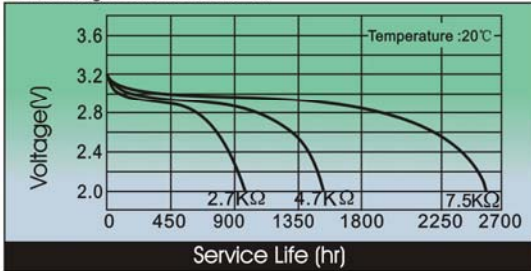
# CR2477 (1000mAh)

### 外形 APPEARANCE



### STANDARD CHARACTERISTICS

Discharge Characteristics



### 规格 SPECIFICATIONS

型号 Model	CR2477	尺寸 Dimensions(mm)
标称电压 Nominal Voltage	3(V)	
标称容量 Nominal Capacity	1000 (mAh)	
标准电阻 Load Resistance	4.7(KΩ)	
重量 Weight	9.9(g)	
使用温度 Using Temperature	-20℃~60℃	

Temperature Characteristics

